

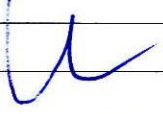
Work Order ID 151576

Thursday, September 29, 2016 9:56:39 AM

151576

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Item ID: D212-725-1-101 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Spacer
 Start Date: 9/29/2016 Start Qty: 17.00 ***17*** Cust Item ID:
 Required Date: 9/29/2016 Req'd Qty: 17.00 ***17*** Customer:
 Reference: alodine

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4345	A

122	Chemical Conversion Coat per QSI005 4.1	0.00							
122									
HandFinish	Memo	0.00							
Hand Finishing	PULL FROM STK: 17 X D212-725-1-101 B143900								
	ALODINE PER DRWG								

124	QC7-Inspect Chemical Conversion Coat	0.00							
124									
QC	Memo	0.00							
Quality Control									

130	Identify as per dwg & Stock Location: <u>St170</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging	RETURN TO STK, USING NEW B/N								

(17)

BEB

(17)

38
9-29

SEP 29 2016

17 **DAS**
6
9-29

SEP 29 2016

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Item ID: D212-725-1-101**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** Spacer**Start Date:** 9/29/2016 **Start Qty:** 17.00 ***17*****Cust Item ID:****Required Date:** 9/29/2016 **Req'd Qty:** 17.00 ***17*****Customer:****Reference:** alodine**Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00							
140							DAS 21 9-89		
QC	Memo	0.00							SEP 30 2016
Quality Control									

DAS
21
9-89

SEP 30 2016

Picklist Print

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Work Order ID: 151576

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Parent Item: D212-725-1-101

D212-725-1-101

Parent Item Name: Spacer

Start Date: 9/29/2016

Required Date: 9/29/2016

Start Qty: 17.00

Required Qty: 17.00

Comments: IPP REV:A NEW ISSUE 10-10-26 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D212-725-1-101

Manufactured

No

Each

26.0000

17

D212-725-1-101

**

B1439.00

1609-29

Spacer

Location

Loc Qty

Loc Code

ST170

26

151284

26

D212-725-1-101 SPACER

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6511/T62 ALUMINUM ROUND BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.002 lbs

A	NEW ISSUE		RF	11.02.24
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4345 REV. A SHEET 1 OF 1 TITLE SPACER SCALE NTS DATE 11.02.24		
DRAWN	RF			
CHECKED	<i>[Signature]</i>			
MFG. APPR.	<i>[Signature]</i>			
APPROVED	<i>[Signature]</i>			
DE APPR.	<i>[Signature]</i>			

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